

# **Service Manual R8068**

## **Type MCHD**

### **General Purpose Thermal Replica Relay**

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## Section 1. DESCRIPTION

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The MCHD is a general purpose thermal replica relay intended for the thermal overload protection of generators, transformers and cables.

### 1.1 Thermal overload protection

The relay provides accurate thermal overload protection under all operating conditions by creating a thermal replica of the equipment being protected.

The relay has separate inputs for connection to the three phases of the supply circuit and contains one thermal replica and measuring circuit which responds to the largest phase current.

The MCHD may thus be applied for single or three phase overload protection.

The current setting ( $I$ ) is adjustable from  $0.4I_N$  to  $1.175I_N$  and is set equal to the rated current of the protected equipment expressed as a current transformer secondary value.

The thermal replica is calibrated so that a continuous current of  $I_S$  will produce an indication of a temperature rise of  $100\% \theta_S$ . The indicator reading has to be multiplied by two to give these actual  $\theta$ . Thus the eventual value of  $\theta$  seen by the replica is given by  $(I/I_S)^2 \times 100\% \theta_S$  for any applied current  $I$ .

The time constant  $t$  (heating and cooling) of the thermal replica is adjustable from 5 to 160 minutes allowing the relay to be matched with the thermal overload withstand capability of a wide range of generators, transformers and cables.

The thermal overload protection is equipped with two stages, providing alarm ( $\theta_{alarm}$ ) and trip ( $\theta_{trip}$ ), both have settings available from  $70\% \theta_S$  to  $147.5\% \theta_S$ .

The operating time/current characteristics for different time constants ( $t$ ) and  $\% \theta_S$  settings are given on Figure 1.

The relay has separate output contacts for  $\theta_{alarm}$  and  $\theta_{trip}$  which operate in the times obtained from Figure 1.

Indication of  $\theta_{trip}$  is given by a light emitting diode on the front plate which cannot be reset until the contacts have reset. The trip and alarm contacts reset when the indicated  $\% \theta_S$  is below the appropriate  $\theta_{trip}$  and  $\theta_{alarm}$  settings. The reset time constant is the same as the set operating time constant.

### 1.2 Short circuit protection

Protection against short circuit faults is provided by a highset overcurrent unit which has a setting range from  $2I_N$  to  $25I_N$ . The trip time is adjustable from 0.05s to 2.05s.

Operation is indicated by another light emitting diode and the output contacts reset as soon as the fault current is removed.

1.3 Test feature

Pressing the test button causes the high set unit to operate after the set time (t), the trip and alarm contacts operate after a time depending on the time constant t.

The output contacts and resets function as described for a normal operation.

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## Section 2 INSTALLATION

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- 2.1 Protective relays, although generally of robust construction, require careful treatment prior to installation and a wise selection of site. By observing a few simple rules the possibility of premature failure is eliminated and a high degree of performance can be expected.

- 2.2 The relays are either despatched individually or as part of a panel/rack mounted assembly in cartons specifically designed to protect them from damage.

Relays should be examined immediately they are received to ensure that no damage has been sustained in transit. If damage due to rough handling is evident, a claim should be made to the transport company concerned immediately, and GEC ALSTHOM Measurements should be promptly notified. Relays which are supplied unmounted and not intended for immediate installation should be returned to their protective polythene bags.

- 2.3 Care must be taken when unpacking and installing the relays so that none of the parts are damaged or their settings altered, and must only be handled by skilled persons.

Relays should be examined for any wedges, clamps, or rubber bands necessary to secure moving parts to prevent damage during transit and these should be removed after installation and before commissioning.

Relays which have been removed from their cases should not be left in situations where they are exposed to dust or damp. This particularly applies to installations which are being carried out at the same time as constructional work.

- 2.4 If relays are not installed immediately upon receipt they should be stored in a place free from dust and moisture in their original cartons and where de-humidifier bags have been included in the packing they should be retained. The action of the de-humidifier crystals will be impaired if the bag has been exposed to ambient conditions and may be restored by gently heating the bag for about an hour, prior to replacing it in the carton.

Dust which collects on a carton may, on subsequent unpacking, find its way into the relay; in damp conditions the carton and packing may become impregnated with moisture and the de-humidifying agent will lose its efficiency.

The storage temperature range is  $-25^{\circ}\text{C}$  to  $+70^{\circ}\text{C}$ .

- 2.5 The installation should be clean, dry and reasonably free from dust and excessive vibration. The site should preferably be well illuminated to facilitate inspection.

An outline diagram is normally supplied showing panel cut-outs and hole centres. For individually mounted relays these dimensions will also be found in publication R6017.

Publication R7012, Parts Catalogue and Assembly Instructions, will be useful when individual relays are to be assembled as a composite rack or panel mounted assembly.

Publication R6001 is a leaflet on the modular integrated drawout system of protective relay.

Publication R6014 is a list of recommended suppliers for the pre-insulated connectors.

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## Section 3. COMMISSIONING

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### 3.1 Commissioning Preliminaries

#### 3.1.1 Electrostatic discharge

The relay uses components which are sensitive to electrostatic discharges. When handling the withdrawn module, care should be taken to avoid contact with components and electrical connections. When removed from its case for storage the module should be placed in an electrically conducting anti-static bag.

#### 3.1.2 Inspection

Carefully examine the module and case to see that no damage has occurred during transit.

Check that the relay number on the module, case and cover are identical. also check that the rating information is correct for the system.

#### 3.1.3 Wiring

Check that the external wiring is correct to the relevant relay diagram and/or scheme diagram. The relay internal connection diagram number is given on the rating label inside the case.

If a test block type MMLG is provided the connections should be checked to the scheme diagram particularly that the supply connections are to the 'LIVE' side of the test block (coloured orange) and with odd terminal numbers (1, 3, 5, 7, etc)

The auxiliary supply volts to the scheme are normally routed via test block terminals 13 and 15.

#### 3.1.4 Earthing

Ensure that the case earthing connection, above the rear terminal block, is connected to the local earth bar.

#### 3.1.5 Insulation tests

These tests may be done by the main plant contractor at an earlier date.

The relay and its associated wiring may be insulation tested between:

- all electrically isolated circuits
- all circuits and earth

An electronic or brushless insulation tester should be used giving a dc voltage not exceeding 1000V. Accessible terminals of the same circuit should first be strapped together. Deliberate circuit earthing links removed for the tests must subsequently be replaced.

### 3.2 Commissioning Tests

#### 3.2.1 Equipment required

- 1 overcurrent test set with time interval meter.
- 1 multi-meter

#### 3.2.2 Auxiliary Supply

The auxiliary supply should be checked at terminals 13 (+ if dc) and 14 with the module removed.

If a test block type MMLG is fitted, the auxiliary supply may be routed through it. Removal of the cover provides isolation of one connection. If the test plug type MMLB01 is to be used, the links to provide ct shorting must be in place before it is inserted. (Removal of the relay from the case automatically puts shorts on the appropriate relay terminals). Links can then be put on it to restore auxiliary supplies to the relay.

Refer to the scheme connection diagram.

For supplies greater than 125V ac or dc an external regulating device can be used giving about 110V dc at the relay. Alternatively an MSTZ may be used which has a nominal output of 30V dc for dc inputs up to 250V.

### 3.3 Commissioning

#### 3.3.1 Test feature checks

This provides a quick confirmation that the relay is capable of operating. All external connections are shown on Figure 2. The following settings should be put on for these tests :

$$\begin{array}{lll} \tau = 1.05 \text{ second} & \theta_{\text{alarm}} = 70\% & \tau = 85\text{min} \\ \theta_{\text{trip}} = 100\% & I_s = 0.4I_n & I_{>>} = 2I_n \end{array}$$

The settings are shown on Figure 4.

The settings of  $I_s$  and  $I_{>>}$  will not however, affect the test feature results.

The  $\theta_{\text{trip}}$  time when using the test feature is approximately

$$\begin{aligned} & \tau/4 \times \% \theta_s/100 \text{ seconds} \\ & \text{which for the above settings} = 85/4 \times 100/100 \\ & = 21\text{s approx.} \end{aligned}$$

and the  $\theta_{\text{alarm}}$  time would be  $0.7 \times \theta_{\text{trip}}$  time = 15s approx.

Check the appropriate contacts for operation. These times should be checked using a stopwatch started when pressing the test button, but first it is essential to reset the thermal characteristic circuit and this is done as shown on Figure 3. ESD precautions should be taken when the relay is removed from its case.

The I >> light emitting diode and the appropriate contact should be checked for operation about 1 second after pressing the test button.

The indicator should show about 35% on its scale when the alarm is given and about 50% when the trip is given.

### 3.3.2 Secondary injection with example settings

Settings as for the test feature checks except  $\tau = 5$ .

Inject  $4 \times I_s$  (1.6 amps for  $I_n = 1$  and 8 amps for  $I_n = 5$ ) into each phase in turn if used and check the  $\theta_{\text{alarm}}$  time obtained is about 13 seconds and the  $\theta_{\text{trip}}$  time obtained is about 19 seconds. The above times are obtained from Figure 1 ( $5 \times 60 \times 0.044 = 13$  approximately and  $5 \times 60 \times 0.064 = 19$  approximately).

A check can be made on  $\tau$  by obtaining an indication of 100% and checking the time until the indicated reading falls to 37%, the time should be about 5 minutes.

Determine the I >> trip value injecting  $2I_n$  minus 10% for about 2 seconds. Check for no operation and then inject  $2I_n + 10\%$  for 2 seconds to check for operation. Check the operation time with at least 120% of setting applied.

### 3.3.3 Secondary injection with In Service settings

If the tests injecting each phase in 3.3.2 are satisfactory only one need be injected for these tests. The appropriate settings should now be put on the relay and recorded on the 'in service setting chart' if it has not already been done. The tests can now be done as in 3.3.2 having determined the new thermal trip times from Figure 1. If a high value of  $\tau$  has been set, test time will be reduced by choosing to inject a current of say  $7 \times I_s$  rather than  $4 \times I_s$ .

If a high value of  $\tau$  has been set it may be considered impracticable to check the reset. However, the operation time confirms correct selection of  $\tau$  and the test done in 3.3.2 confirms the reset function. The correct setting of  $I_s$  is similarly confirmed by the operation times measured.

Tolerances on predicted values under commissioning conditions are  $\pm 10\%$ .

### 3.3.4 Thermal Reset

Ensure all temporary connections are removed and the thermal element is reset.

During testing of the relay, it is frequently necessary to reset the thermal feature between tests before proceeding with further tests. Failure to do so may result in the thermal feature operating when attempting to test another feature. It is essential before carrying out any thermal timing check.

The module must be removed to reset the thermal replica. The screen and insulating material on the right of the relay must be removed (unless the relay has a cut out especially arranged). A 1000 ohm resistor must then be temporarily shorted across connections 8 and 9 as shown in Figure 3.

Replace the insulating material and screen. Replace the module and check that the thermal indicator is reset. If not repeat and re-check. Note that the indicator is only functional when the auxiliary supply is connected and the thermal memory is not reset by removing the auxiliary supply.

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## APPLICATION AND SELECTION OF SETTINGS

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### 4.1 Example

Consider the case of a 30MVA, 33/11kV, DY11 power transformer fed from the 33kV side to which thermal overload protection needs to be applied. The power transformer details are :

Current transformer ratio 600/1

Power transformer percentage reactance 11%

Type of cooling ON

Maximum continuous overload 110%

Short time overload 130%

Time constant 60 minutes

### 4.2 Procedure for Relay Settings

#### 4.2.1 Relay current setting $I_s$

$$\text{Transformer full load current} = \frac{30 \times 10^3}{\sqrt{3} \times 33} = 525\text{A}$$

$$\text{CT full load secondary current} = 525/600 = 0.875\text{A}$$

$$\text{Relay current setting range} = 0.4 - 1.175I_n \text{ in } 0.025I_n \text{ steps}$$

$$\text{Corresponding to } I_s = (0.4 + \Sigma)_n$$

In this application a relay with  $I_n = 1$  would be ordered.

$\Sigma$  settings are 0.4, 0.2, 0.1, 0.05, 0.025 selectable by switches.

Therefore select switch positions 0.4, 0.05, 0.025 to give the required current setting  
 $I_s = (0.4 + 0.4 + 0.05 + 0.025) \times 1\text{A} = 0.875\text{A}$



#### 4.2.2 Thermal Overload Settings

Recommended settings for alarm and trip overloads:

Alarm  $\theta_A = 110\%$  of  $\theta_s$

Trip  $\theta_T = 130\%$  of  $\theta_s$

Relay temperature settings 70 - 147.5% of  $\theta_s$  in 2.5% steps corresponding to  
 $\theta = (0.7 + \Sigma) \theta_s$

$\Sigma$  settings are 0.4, 0.2, 0.1, 0.05, 0.025 selectable by switches. Therefore, select switch positions :

Alarm 0.4

Trip 0.4 and 0.2

To give us the required values of :

Alarm overload setting  $\theta_A = 0.7 + 0.4 = 110\%$  of  $\theta_s$ .

Trip overload setting  $\theta_{trip} = 0.7 + 0.4 + 0.2 = 130\%$  of  $\theta_s$ .

Time constant = 60 minutes

Relay time constant settings = 5 - 160 minutes in 5 minute steps.

Corresponding to  $= (5 + \Sigma)$  minutes

$\Sigma$  Settings are 80, 40, 20, 10, 5 selectable by switches.

Therefore, select switch Positions 40, 10, 5 to give the required value.

$5 + 40 + 10 + 5 = 60$  minutes

#### 4.2.3 Short Circuit Protection

Transformer through fault current  $= 525 \times \frac{100}{10}$

$= 5250A$

CT through fault secondary current  $= 5250/600 = 8.75A$

If, we set the relay not to overreach the transformer low voltage side.

Recommended relay current setting  $= 1.5 \times 8.75$   
 $= 13.12A$

Relay current setting range  $= 2 - 25 I_n$  in  $1 I_n$  steps

Corresponding to  $I_{>>} = (2 + \Sigma) I_n$

settings are 8, 8, 4, 2, 1 selectable by switches.

Therefore, select switch positions 8, 2, 1, to give the required value of :

$I_{>>} = 2 + 8 + 2 + 1 = 13A$

Assuming an  $\frac{X}{R}$  ratio of 30/1.

$$\text{Time constant of the fault current} = \frac{30}{2 \times 3.14 \times 50} = 0.0955 \text{ second}$$

Timer setting range 0.05 - 2.05 seconds in 0.1 second steps.

Corresponding to  $t = (0.05 + \Sigma)$  seconds.

$\Sigma$  settings are 1, 0.5, 0.2, 0.2, 0.1 selectable by switches.

Therefore, select switch position 0.1.

$$\begin{aligned} \text{To give us an operating time } t &= 0.05 + 0.1 \\ &= 0.15 \text{ second.} \end{aligned}$$

COMMISSIONING TEST RECORD

GENERAL PURPOSE THERMAL REPLICAT RELAY TYPE MCHD

STATION	_____	DATE	_____
CIRCUIT	_____	SERIAL NO	_____
AUXILIARY SUPPLY V <sub>x</sub>	Volts dc	_____	ac
RATED CURRENT	amp	_____	_____

3.1.2 Visual inspection

3.1.5 Insulation tests

3.2.2 Auxiliary supply at terminals 13 and 14 \_\_\_\_\_ volts

3.3.1 Test Feature Checks

θ alarm time \_\_\_\_\_ seconds

θ trip time \_\_\_\_\_ seconds

I>>operation obtained in about 1 second

All contacts operated correctly

Indicator percentage readings correct

3.3.2 Secondary Injection Tests with Example Settings

Injecting terminals	23 to 24	25 to 26	27 to 28
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θ alarm time

θ trip time

I>>no trip with 2I<sub>n</sub> - 10%

I>> trips with 2I<sub>n</sub> + 10%

I>>trip time

Reset time constant measured

seconds

seconds

### 3.3.3 Secondary Injection with In Service Settings

In Service setting chart filled in

Current injected to determine $\theta$ alarm and $\theta$ trip times		x Is
Predicted times from Figure 1: $\theta$ alarm time		seconds
$\theta$ trip time		seconds
Measured times $\theta$ alarm time		seconds
$\theta$ trip time		seconds
I>>no trip with setting -10%		
I>>trip with setting +10%		
I>>trip time setting		seconds
I>>measured trip time		seconds
Time constant (if measured) Set		Minutes
Measured		Minutes

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Commissioning Engineer

-----  
Customer Witness

-----  
Date

-----  
Date

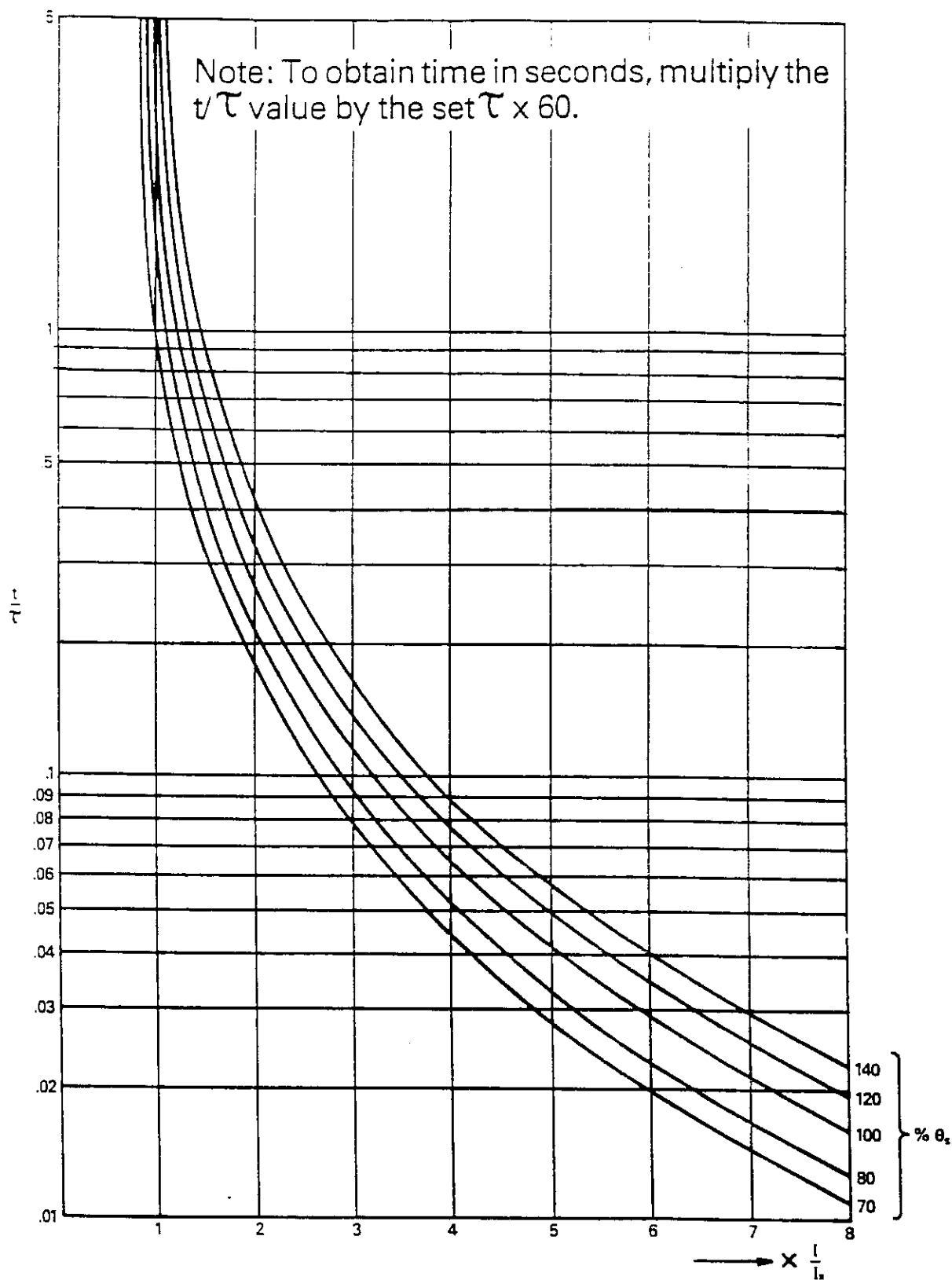
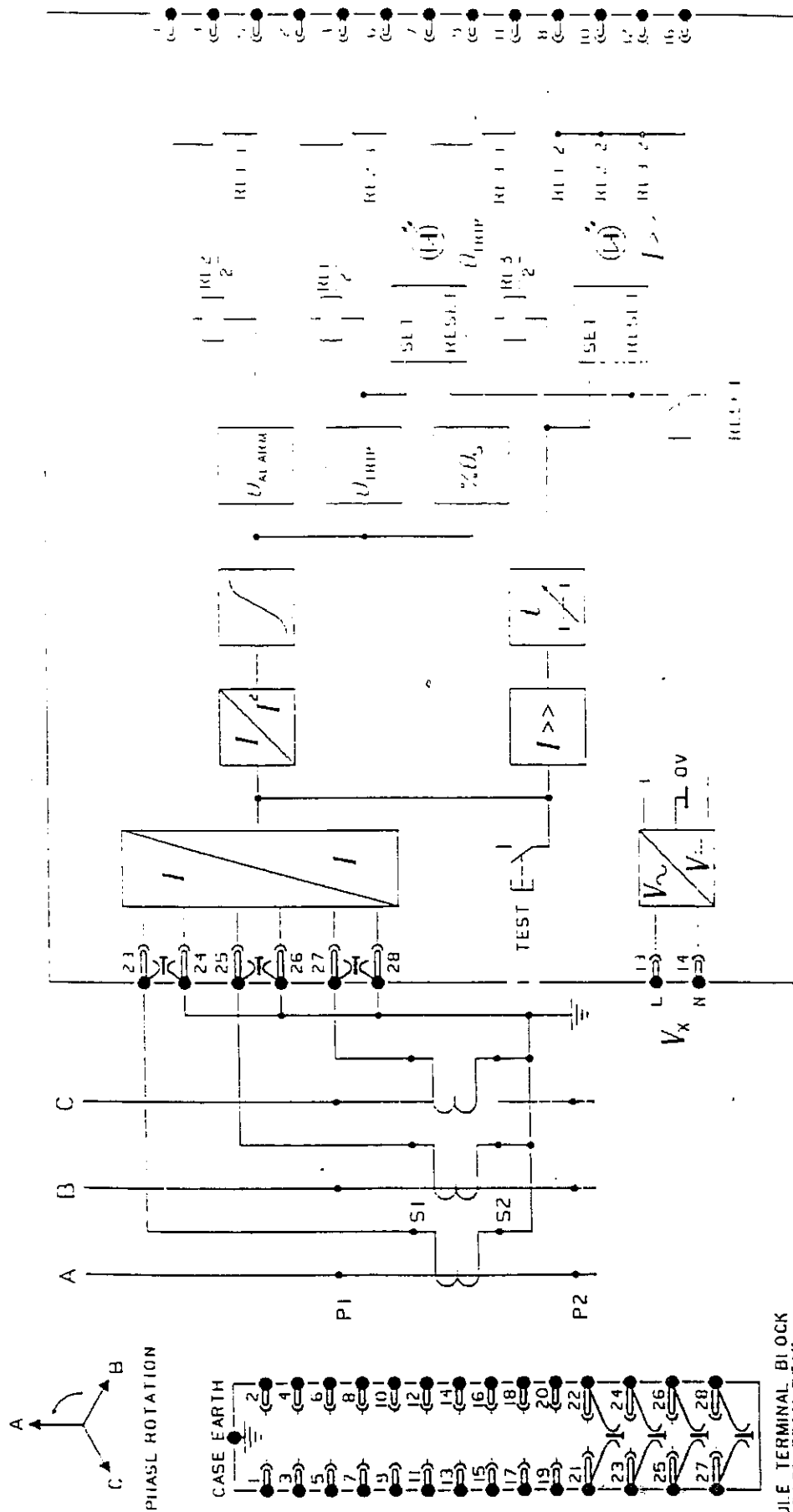





Figure 1 Operating time/current characteristics.



MODULE TERMINAL BLOCK  
VIEWED FROM REAR

**NOTE 1**

- (a)  C.T. SHORTING LINKS MAKE BEFORE (b) & (c) DISCONNECT
- (b)  SHORT TERMINALS BREAK BEFORE (c).
- (c)  LONG TERMINALS

## GEC Measurements

(C) THE GENERAL ELECTRIC  
ST LEONARDS WORKS

BLOCK DIAGRAM THERMAL REPLICATION

CUSTOMER

NO  
DYG

10 MC1101 501

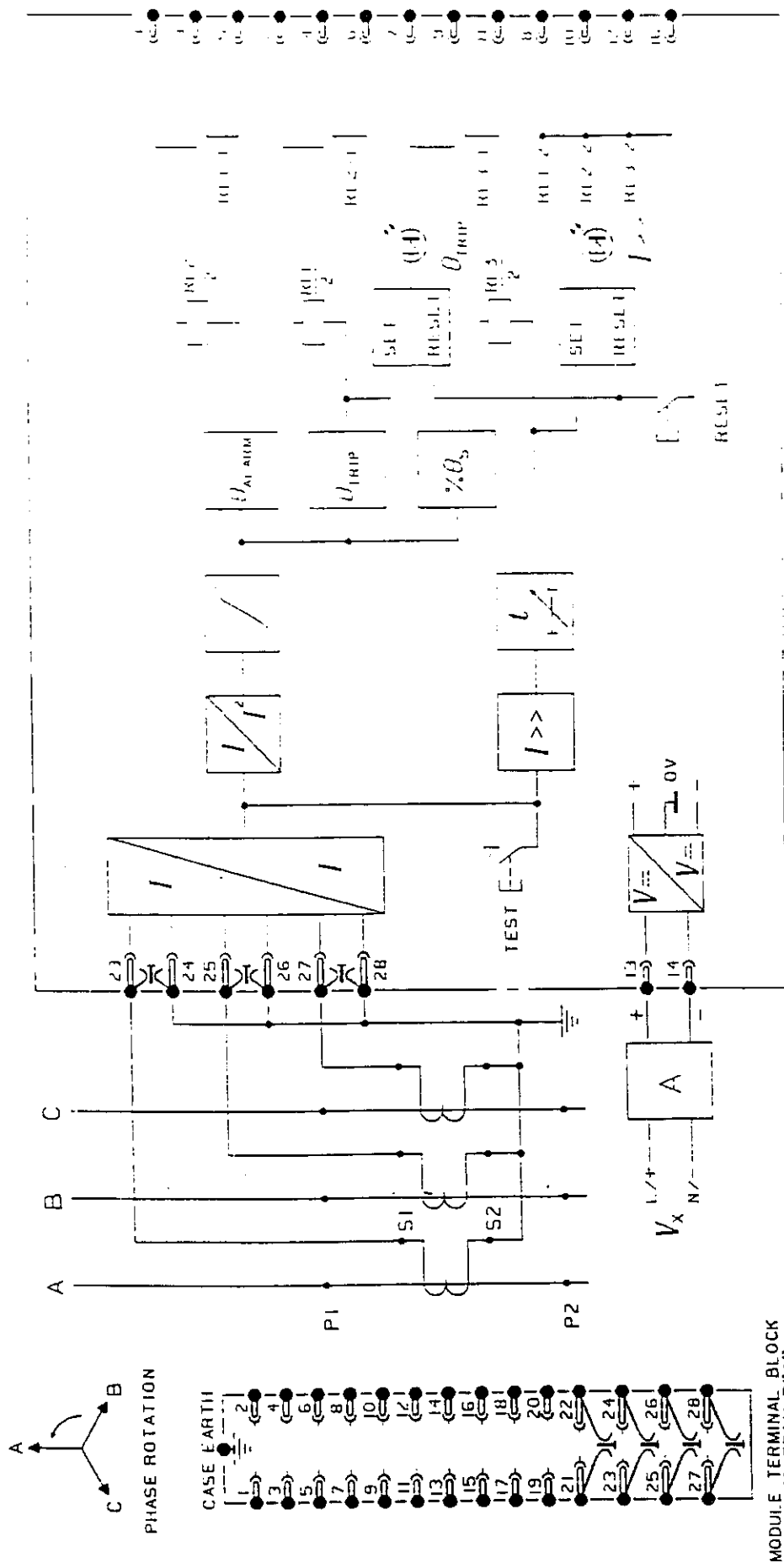
50117 1001 17115

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# PLAY IT!


**APPENDIX I**

[illegible]



A: AUXILIARY SUPPLY UNIT ONLY REQUIRED FOR A.C. AND D.C. SUPPLIES FOR

$V_c > 125$  VOLTS AND IS FOR USE WITH 110 VOLT D.C. RECTAR

(a)  C.T. SHORTING LINKS MAKE  
AFFORE (b) & (c) DISCONNECT

(b)  SHORT TERMINALS BEFORE (c).

(c)  LONG TERMINALS

## Measurements

(1) THE GENERAL ELECTRIC  
51. THOMAS WELLS

JUNE BLOCK DIAGRAM (ILLUMINATED)

A	DATE	B	C	TEST PUSH BUTTON ADDED
		12 2 87	" - 88	

CUSTOMER

DRG

F10 MCHDOI 2025

Still I NO [AL x I SHI

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Fig. 2(b)

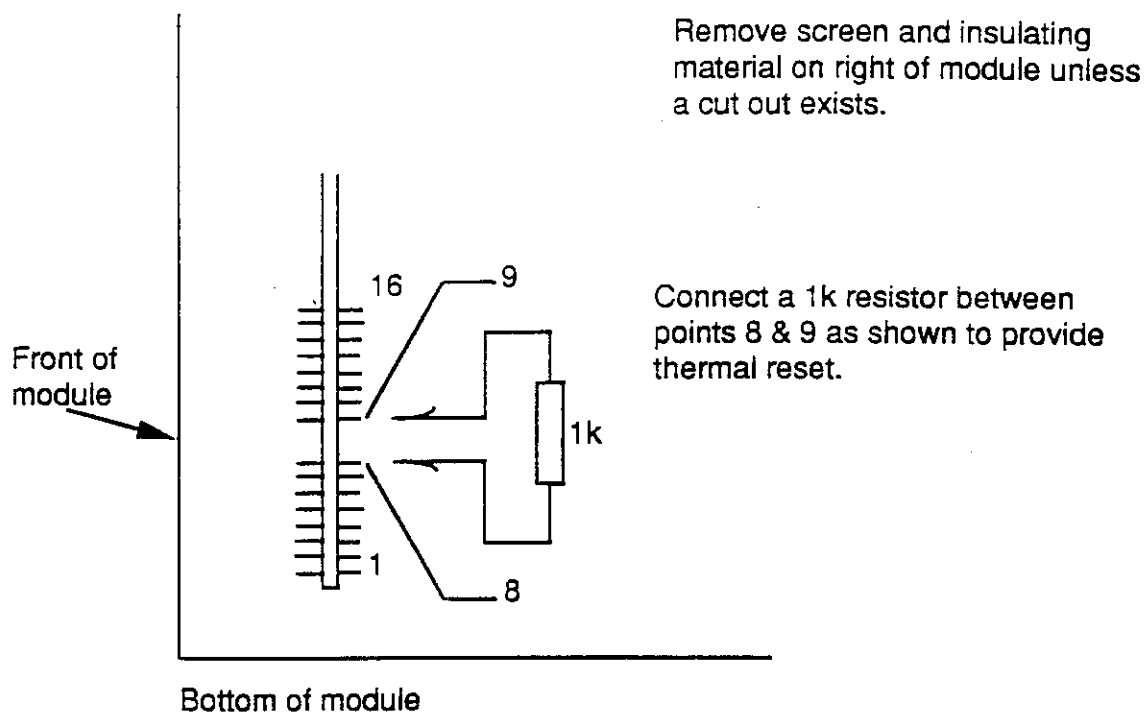


FIGURE 3 THERMAL CHARACTERISTIC RESET



$\Sigma$  = The sum of numbers selected by switches.

Indicate numbers selected by ☒ ☐

$\theta = 2x$  0      50      100 120 %  $\theta s$

$I_s =$ $(0.4 + \Sigma) I_n$ $= 0.4 I_n$	<table style="border-collapse: collapse;"> <tr><td>0.025</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td></td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td></td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td></td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td></td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td></td><td><input checked="" type="checkbox"/></td><td>0</td></tr> </table>	0.025	<input checked="" type="checkbox"/>	0		<input checked="" type="checkbox"/>	0	0.05	<input checked="" type="checkbox"/>	0		<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0		<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0		<input checked="" type="checkbox"/>	0	0.4	<input checked="" type="checkbox"/>	0		<input checked="" type="checkbox"/>	0	<table style="border-collapse: collapse;"> <tr><td>1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.5</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> </table>	1	<input checked="" type="checkbox"/>	0	2	<input checked="" type="checkbox"/>	0	4	<input checked="" type="checkbox"/>	0	8	<input checked="" type="checkbox"/>	0	8	<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.5	<input checked="" type="checkbox"/>	0	1	<input checked="" type="checkbox"/>	0	$I >> =$ $(2 + \Sigma) I_n = \underline{\hspace{2cm}} I_n$  $t =$ $(0.05 + \Sigma) s = 1.05 s$
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$\theta = \left(\frac{I}{I_s}\right)^2 \times 100\% \theta s$	<table style="border-collapse: collapse;"> <tr><td>5 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>10 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>20 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>40 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>80 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> </table>	5 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}	10 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}	20 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}	40 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}	80 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}	$\tau =$ $(5 + \Sigma) \text{ min} = 85 \text{ min}$
5 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}																																							
10 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}																																							
20 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}																																							
40 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}																																							
80 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	{0	<input checked="" type="checkbox"/>	1}																																							

FIGURE 4 CHART OF SETTINGS FOR TEST FEATURE CHECKS

$\Sigma$  = The sum of numbers selected by switches.

Indicate numbers selected by ☒ ☐

$\theta = 2 \times$ 

0	50	100	120	%
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 $\theta s$

$I_s =$ $(0.4 + \Sigma) I_n$ $= 0.4 I_n$	<table style="border-collapse: collapse;"> <tr><td>0.025</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> </table>	0.025	<input checked="" type="checkbox"/>	0	0.05	<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.4	<input checked="" type="checkbox"/>	0	<table style="border-collapse: collapse;"> <tr><td>1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.5</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> </table>	1	<input checked="" type="checkbox"/>	0	2	<input checked="" type="checkbox"/>	0	4	<input checked="" type="checkbox"/>	0	8	<input checked="" type="checkbox"/>	0	8	<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.5	<input checked="" type="checkbox"/>	0	1	<input checked="" type="checkbox"/>	0	$I >> =$ $(2 + \Sigma) I_n = \quad I_n$ <hr/> $t =$ $(0.05 + \Sigma) s = 1.05 s$
0.025	<input checked="" type="checkbox"/>	0																																														
0.05	<input checked="" type="checkbox"/>	0																																														
0.1	<input checked="" type="checkbox"/>	0																																														
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8	<input checked="" type="checkbox"/>	0																																														
0.1	<input checked="" type="checkbox"/>	0																																														
0.2	<input checked="" type="checkbox"/>	0																																														
0.2	<input checked="" type="checkbox"/>	0																																														
0.5	<input checked="" type="checkbox"/>	0																																														
1	<input checked="" type="checkbox"/>	0																																														

$I_n \quad \text{A } 50/60 \text{ Hz}$ $V_x \quad \text{V } \text{---}$ $No \quad \text{---}$	<table style="border-collapse: collapse;"> <tr><td>0.025</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.025</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input checked="" type="checkbox"/></td><td>0</td></tr> </table>	0.025	<input checked="" type="checkbox"/>	0	0.05	<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.4	<input checked="" type="checkbox"/>	0	0.025	<input checked="" type="checkbox"/>	0	0.05	<input checked="" type="checkbox"/>	0	0.1	<input checked="" type="checkbox"/>	0	0.2	<input checked="" type="checkbox"/>	0	0.4	<input checked="" type="checkbox"/>	0	$\theta \text{ ALARM} =$ $(0.7 + \Sigma) \theta s = 0.7 \theta s$ <hr/> $\theta \text{ TRIP} =$ $(0.7 + \Sigma) \theta s = 1.0 \theta s$
0.025	<input checked="" type="checkbox"/>	0																														
0.05	<input checked="" type="checkbox"/>	0																														
0.1	<input checked="" type="checkbox"/>	0																														
0.2	<input checked="" type="checkbox"/>	0																														
0.4	<input checked="" type="checkbox"/>	0																														
0.025	<input checked="" type="checkbox"/>	0																														
0.05	<input checked="" type="checkbox"/>	0																														
0.1	<input checked="" type="checkbox"/>	0																														
0.2	<input checked="" type="checkbox"/>	0																														
0.4	<input checked="" type="checkbox"/>	0																														

$\theta = \left(\frac{1}{I_s}\right)^2 \times 100\% \theta s$	<table style="border-collapse: collapse;"> <tr><td>5 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>10 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>20 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>40 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> <tr><td>80 = (1,1)</td><td>{1</td><td><input checked="" type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>0</td><td><input checked="" type="checkbox"/></td><td>1}</td></tr> </table>	5 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	0	<input checked="" type="checkbox"/>	1}	10 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	0	<input checked="" type="checkbox"/>	1}	20 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	0	<input checked="" type="checkbox"/>	1}	40 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	0	<input checked="" type="checkbox"/>	1}	80 = (1,1)	{1	<input checked="" type="checkbox"/>	0}	0 = (0,0)	0	<input checked="" type="checkbox"/>	1}	$\tau =$ $(5 + \Sigma) \text{ min} = 85 \text{ min}$
5 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	0	<input checked="" type="checkbox"/>	1}																																							
10 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	0	<input checked="" type="checkbox"/>	1}																																							
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80 = (1,1)	{1	<input checked="" type="checkbox"/>	0}																																							
0 = (0,0)	0	<input checked="" type="checkbox"/>	1}																																							

FIGURE 4 CHART OF SETTINGS FOR TEST FEATURE CHECKS

$\Sigma$  = The sum of numbers selected by switches.

Indicate numbers selected by ☐ X ☐

$\theta = 2x$ 

0	50	100	120	%
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 $\theta s$

$I_s =$ $(0.4 + \Sigma) I_n$ $= \text{_____} I_n$	<table style="width: 100%; border-collapse: collapse;"> <tr><td>0.025</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> </table>	0.025	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	<table style="width: 100%; border-collapse: collapse;"> <tr><td>1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>4</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>8</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.5</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> </table>	1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	8	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	8	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.5	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	$I > \text{_____} =$ $(2 + \Sigma) I_n = \text{_____} I_n$ $t = \text{_____}$ $(0.05 + \Sigma) s = \text{_____} s$
0.025	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
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0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
0.4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
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0.1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
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0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
0.5	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										
1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																																										

$I_n \text{ _____ A 50/60 Hz}$ $V_x \text{ _____ V } \text{---}$ $No \text{ _____}$	<table style="width: 100%; border-collapse: collapse;"> <tr><td>0.025</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.025</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.05</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.2</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> <tr><td>0.4</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0</td></tr> </table>	0.025	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.025	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	0.4	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0	$\theta \text{ ALARM} =$ $(0.7 + \Sigma) \theta s = \text{_____} \theta s$ $\theta \text{ TRIP} =$ $(0.7 + \Sigma) \theta s$
0.025	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																
0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																
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0.05	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																
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0.2	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0																																																
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$\theta = \left(\frac{I}{I_s}\right)^2 \times 100\% \theta s$	<table style="width: 100%; border-collapse: collapse;"> <tr><td>5 = (1,1)</td><td>{1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>1}</td></tr> <tr><td>10 = (1,1)</td><td>{1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>1}</td></tr> <tr><td>20 = (1,1)</td><td>{1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>1}</td></tr> <tr><td>40 = (1,1)</td><td>{1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>1}</td></tr> <tr><td>80 = (1,1)</td><td>{1</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>0}</td></tr> <tr><td>0 = (0,0)</td><td>{0</td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td><input type="checkbox"/></td><td>1}</td></tr> </table>	5 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}	0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}	10 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}	0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}	20 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}	0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}	40 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}	0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}	80 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}	0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}	$\tau =$ $(5 + \Sigma) \text{ min} = \text{_____} \text{ min}$
5 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}																																																									
0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}																																																									
10 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}																																																									
0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}																																																									
20 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}																																																									
0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}																																																									
40 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}																																																									
0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}																																																									
80 = (1,1)	{1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	0}																																																									
0 = (0,0)	{0	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	1}																																																									

FIGURE 5 CHART OF IN SERVICE SETTINGS FOR MCHD RELAY