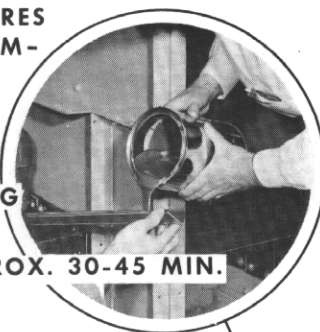


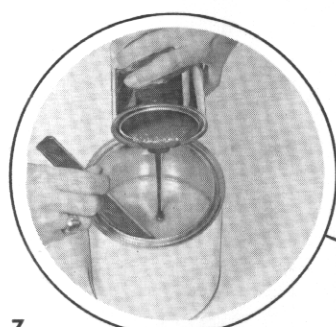
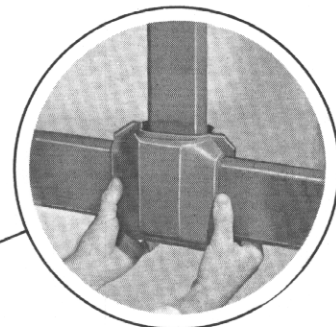
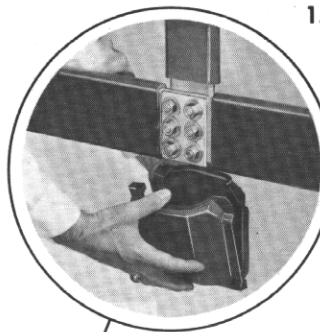
8. FILL PVC ENCLOSURES WITH INSULATING COMPOUND. DO NOT PARTIALLY FILL AN ENCLOSURE AND PERMIT THE COMPOUND TO SET BEFORE FILLING THE REMAINDER.

SETTING TIME IS APPROX. 30-45 MIN.

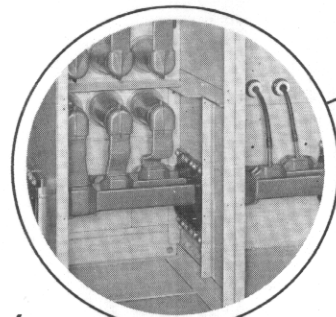
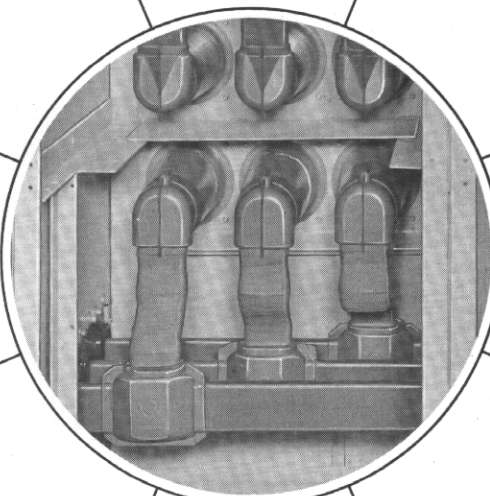


1. INSTALL AND CENTER PVC ENCLOSURE.

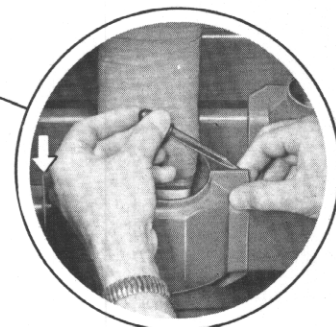
2. FIRM CALKED FLANGES TO BUS-BAR INSULATION TO OBTAIN LIQUID-TIGHT SEAL.



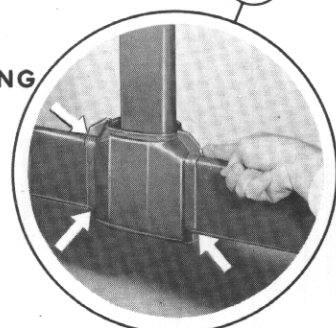
7. MIX INSULATING COMPOUND. SEE INSTRUCTIONS ON CAN.



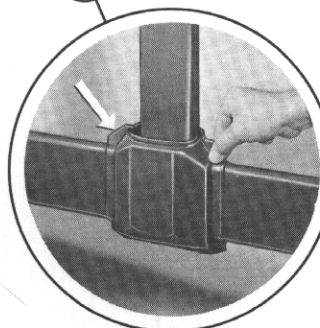
6. INSTALL ALL REMAINING PVC ENCLOSURES PER STEPS 1 THRU 5.



3. SEPARATE TOP RIGHT TAB WITH EYE-DROPPER AND APPLY SOLVENT TO INNER FACES.



5. APPLY CALKING COMPOUND AT JUNCTION OF PVC ENCLOSURE & BUS BAR INSULATION TO ASSURE LIQUID-TIGHT SEAL.



4. HOLD TAB UNTIL THE BOND IS SECURE (APPROX. 30 SEC.) REPEAT STEPS 3 & 4 FOR TOP LEFT TAB. BOND ENTIRE TAB.



ADDED ACCESSIBILITY TO THE BUS JOINTS CAN BE OBTAINED BY REMOVAL OF REAR PLATE IN BREAKER COMPARTMENT.

HOW TO INSTALL BUS-JOINT INSULATION TAP OUT OF THE TOP