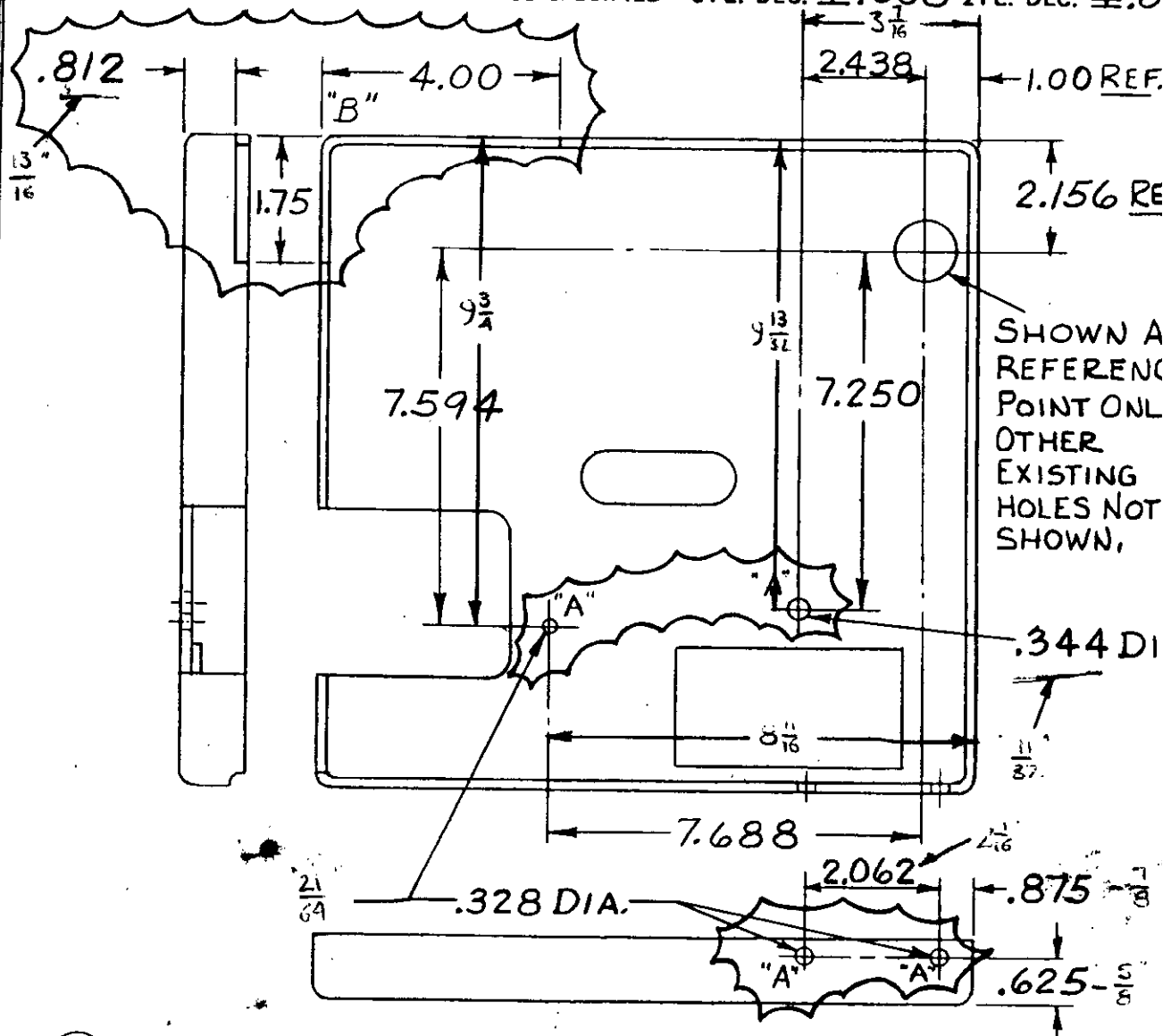


INSTRUCTION DRAWING FOR ALTERING L.H. & R.H. SIDE FRAME ASSEMBLIES WHEN CONVERTING FROM OD OVCT. TRIP TO STATIC TRIP K 3000-S & K 4000-S BREAKERS

BBC BROWN BOVERI		Brown Boveri Electric, Inc. Manufacturer of I-T-E Electrical Power Equipment		S-18912	
(REF. L-10166)		SIZE A		SHEET NO. 1	
NEXT ASSY. 714087-T5, T6		BY <i>M. E. Smith</i>		CHD. <i>K. Kinslow</i>	
P.O.		DATE 12-7-82		DATE 1-24-83	
TYPE		PROD.		CLASS	
THIS DRAWING IS THE PROPERTY OF BROWN-BOVERI ELECTRIC, INC. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION WHICH MUST NOT BE DUPLICATED, USED, OR DISCLOSED OTHER THAN AS EXPRESSLY AUTHORIZED BY BROWN-BOVERI ELECTRIC, INC.					
				CONT. ON -	
				MICRO.	
				S.O.	

STANDARD TOLERANCE INFO. ON DR. 52016 DIMENSIONS ARE IN INCHES
TOLERANCES - UNLESS OTHERWISE SPECIFIED - 3 PL. DEC. $\pm .008$ 2 PL. DEC. $\pm .0$



REVISIONS
HIGHLIGHTED ALTERATION AREAS: (2) HOLES IN BOTTOM FLANGE WERE DIMENSIONED FROM M.E.S.
INSIDE OF BEND. SIMPLIFIED PICTURE BY REMOVING ALL OTHER EXISTING HOLES. 1/24/83

- (A) ALTER R.H. SIDE FRAME (710373-K1) BY DRILLING (4) HOLES "A" & FILING OR MACHINING NOTCH "B" AS SHOWN
- (B) ALTER L.H. SIDE FRAME (710373-K2) BY FILING OR MACHINING NOTCH "B" ONLY.

FINISH: TOUCH UP WITH GREY PAINT TO MATCH.