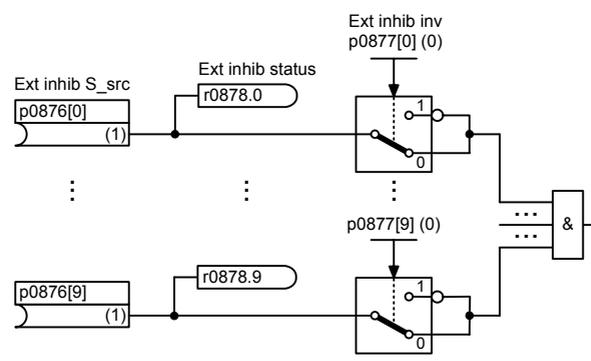


Missing enable signals that prevent drives from going into operation (can be identified at ZSW sequence control r0899.2 = 1 [2503]).



Bit No.	Meaning
0	1 = OFF1, enable missing
1	1 = OFF2, enable missing
2	1 = OFF3, enable missing
3	1 = Enable operation missing
5	1 = External power-on inhibit active
6	1 = Commissioning not yet completed
9	1 = Infeed, enable missing
10	1 = Ramp-function generator enable missing
11	1 = Ramp-function generator start missing
12	1 = Setpoint, enable missing
13	1 = PSA pulse inhibit due to undervoltage
14	1 = Operation enable from automatic restart function
16	1 = OFF1, enable, internal missing
17	1 = OFF2, enable, internal missing
18	1 = OFF3, enable, internal missing
19	1 = Pulse enable, internal missing
23	1 = Bypass motor switch open
24	1 = Motor Data Set changeover active
25	1 = Function bypass active
26	1 = Axis inactive or not operational
27	1 = Friction characteristic active

0 = External power-on inhibit active → To sequence control [2610]

Missing enable sig r0046 → [3020.5]

≥1 → 1 = Internal RFG enable → [3060.2] [3070.2]

≥1 → 0 = Internal fast stop → [3060.2] [3060.4] [3070.2] [3070.4]

Fault with OFF3 response